

# Step Drill Bits

**NEW!**

## Double-Fluted High-Speed Step Drill Bits

- Faster drilling than single flute bits.
- Easy-to-read step rings save time when drilling common holes.
- Fast-starting, non-walking drill tip.
- Thick, extra-long 3/8" hex shank provides a firm, positive grip in the drill and won't spin out.



High-visibility silver step rings!



Cat. No.	Quick Reference	No. of Holes	Increment	Hole Size Range	Weight (lbs.)
KTSB01	#1	13	1/32"	1/8" - 1/2" (3 mm - 13 mm)	.05
KTSB03	#3	9	1/16"	1/4" - 3/4" (6 mm - 19 mm)	.15
KTSB11	#11	2	-	7/8" - 1-1/8" (22 mm - 29 mm)	.30
KTSB14	#14	12	1/16"	3/16" - 7/8" (5 mm - 22 mm)	.15
KTSB15	#15	3	-	7/8", 1-1/8", 1-3/8" (22, 29, 35 mm)	.46

# Wood Boring

**NEW!**

## Wood Boring Bits with Screw Point



- Superior to auger bits.
- Low-torque design greatly reduces the wrist fatigue from standard auger bits.
- Easily change direction when drilling holes to customize the shape.
- Unique head shape minimizes chatter while drilling versus ordinary paddle bits.
- The extra durable pilot screws are hardened to last longer.
- Easy-to-sharpen blades.
- Easy-to-replace pilot screw shaft spin out.

Cat. No.	Hole Size	Shaft Dia.	Hex End	Shaft Length	Weight (oz.)
53932	7/8" (22 mm)	3/8" (9.5 mm)	5/16" (8 mm)	6" (152 mm)	4.5
53934	1-1/8" (29 mm)				5.8
53936	1-3/8" (35 mm)				6.2
53938	replacement shaft				3.5

# Ship-Auger Bits

## Ship-Auger Bits with Screw Point

- Drills through nails, wood, vinyl, plastics and heavy timber.
- Special bit steel with machine-ground flutes and polished edges for smooth, wobble-free boring.
- Full length is heat-treated and tempered.
- Deep, open-throat design clears chips for faster, cleaner cuts.
- 7/16" hex shafts fit 1/2" and larger three-jaw chucks.



- Head and twist are ground to correct clearance for easy removal from hole.
- For heavy construction and repair work in mines, on docks and bridges, as well as electrical work.

Cat. No.	Bit Size	Twist Length	Overall Length	Weight (lbs.)
53402	3/4"	4" (102 mm)	6" (152 mm)	.40
53404	7/8"	4" (102 mm)	6" (152 mm)	.50
53406	1"	4" (102 mm)	6" (152 mm)	.50
53408	1-1/8"	4" (102 mm)	6" (152 mm)	.80

Cat. No.	Bit Size	Twist Length	Overall Length	Weight (lbs.)
53437	3/4"	15" (381 mm)	18" (457 mm)	.95
53439	7/8"	15" (381 mm)	18" (457 mm)	1.20
53441	1"	15" (381 mm)	18" (457 mm)	1.70
53443	1-1/8"	15" (381 mm)	18" (457 mm)	1.80

All dimensions are in inches and (millimeters).



**NOTE:** Read and follow safety instructions in power tool owner's manual.

[www.kleintools.com](http://www.kleintools.com)

See page 296 for additional information on warnings.

Holmaking Products & Accessories

